

PRODUCT SPECIFICATION				
	DOCUMENT ID 1026471	CREATED QA 191020	REVISION QA 270624	Page 1 of 5  APPROVED QA
	DOCUMENT TYPE: Specification			
	<b>TITLE:</b> Southern fried beaded chicken breast inner fillet (50g) – IQF			

## 1. – SUPPLIER

Name : House Of Foods

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Website : [www.houseoffoods.com](http://www.houseoffoods.com)

## 2. – ARTICLE

Product name : Southern fried breaded chicken breast inner fillet – IQF

Product weight interval : 40-60 gram. Target weight: 50 gram

Article no. : 1026471

Country of origin : Thailand

Health mark : TH 200

Halal : Yes

Keyhole mark : No

Product description : Southern fried breaded coated, flash fried chicken inner fillet, IQF frozen.  
The product is fully cooked, intended use to be heated before consumption to get the best quality.

Photograph of product



- The meat is being sourced from birds that have been slaughtered and processed in accordance with national and EC regulations.

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### 3. – FINISHED PRODUCT QUALITY

#### 3.1 – PHYSICAL CRITERIA

The product meets the following minimum requirements:

- clean, free from any visible foreign matter, dirt or blood;
- free of any foreign smell;
- free of visible bloodstains;
- free of bones;
- there shall be no traces of prior freezing.

\* Although every effort has been taken to remove all bones, some small parts may remain

#### Process related contamination

The product is free from:

- Hair/ plastic/ label/ paper/ wood/ textile/ polystyrene/ paint...
- Glass/ metal/ hard plastic/ fat/ chemicals

#### 3.2 – ORGANOLEPTIC PARAMETERS

Appearance	: Golden brown/ reddish breaded chicken Goujons with Celery and Pepper flakes, white creamy colour meat. Crispy crust after final preparation
Colour	: Creamy off white core colour. Brown/ Reddish surface with darker brown edges. Absentness of 'pinking' in the core, absentness of black edges.
Flavour	: Flash fried "southern" breaded chicken meat, slightly salted. No foreign or "off" flavours.
Aroma	: Slightly aroma with back-notes of frying oil and fried batter and breadier coating, no taints or off odoures
Texture	: The Crispy breaded coated chicken, naturally fibrous, tender, moist in the core. The coating is crispy after final preparation, while the meat is tender and juicy.

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### 3.3 – MICROBIOLOGICAL PRODUCT CRITERIA

Micro organisms	Target (m)	Reject (M)
Total Viable Count (cfu/ g)	< 1,0 x 10 <sup>4</sup>	> 1,0 x 10 <sup>5</sup>
Total Coliforms (cfu/ g)	< 100	> 500
E. coli (org/ 0.1g)	Not detected	n.d./ 1.0 g
St. aureus (cfu/ 0.1g)	< 10	> 100
Salmonella (org in 25g)	Not detected	Present
Listeria monocytogenes*	Not detected / 25g	> 100 cfu/g

Thailand standard microbiological test, \*EU 2073/2005 – Annex I, 1.3

### 4. – INGREDIENT DECLARATION

Ingredient declaration
Ingredients: Chicken inner fillet (58%), water, vegetable oil (soy bean), modified starch, salt, stabiliser (E331, E500), pepper, coating [flour ( <b>WHEAT</b> , corn, rice), raising agents (E450, E500), salt, <b>WHEAT</b> starch, colour (E160c), modified starch, yeast, dextrose, yeast extract, thickener(E412), herbs & spices (pepper, garlic, onion, <b>CELERY</b> , oregano, fennel)]
The product is GMO free (no guarantee that the feed of the animals are GMO free)

#### ALLERGENS

\* REGULATION (EU) No 1169/2011 ANNEX II,

6. Soybeans and products thereof, except: (a) fully refined soybean oil and fat.

Nutritional / 100gram product	
Energy kJ/kcal	953/227
Fat	10
Saturated	4,6
Carbohydrates	19
Sugar	0,5
Dietary fibre	1,0
Protein*	16
Salt	1,3

\* This product can vary from the nutritional values, this because of its natural composition and processing parameters. The values can be fluctuating ±2,0%

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## 5. – PACKING / LABELLING

### 5.1 – PACKING

Criteria	Bag	Outer packing	Pallet
Material	NY/LLDPE	Cardboard	Wood
Colour	Transparent + Yellow metallic colour	White	Europallet
Dimension (LxWxH)	375 x 520 mm 390 x 460 x 75 mm (full)	266 x 395 x 160 mm	1200 x 800 x 2160 mm
Declared pack weight	2,5 kg	2 x 2,5 kg = 5 kg	Net weight: 540 kg Gross weight: 645,6 kg
Units per carton/pallet	n.a	2 bags	108 crts (2 x 6 layers of 9 crts)
EAN number	5706813026460	5706813026477	5712861026475

\* The used packing materials, which are in direct food contact, are food grade approved.

### 5.2 – STORAGE

Condition	Storage temperature	Shelf life
- Frozen	≤ -18°C	Production + 18 months
Shelf life after defrosting: 4 days, stored at a temperature ≤ +4°C		

### 5.3 – LABELLING

Labelling – Bag	Labelling – Outer Carton
Each bag has a label that reads: <ul style="list-style-type: none"> <li>- Product name</li> <li>- Lot number</li> <li>- Product weight / dimension</li> <li>- Net weight</li> <li>- Production date / Frozen on</li> <li>- Best before date</li> <li>- Ingredient declaration</li> <li>- Allergens</li> <li>- Nutritionals</li> <li>- Country of origin</li> <li>- Storage condition</li> <li>- Health mark</li> <li>- Manner of preparation</li> <li>- Supplier details</li> </ul>	Each box has a label stating: <ul style="list-style-type: none"> <li>- Product name</li> <li>- Product code</li> <li>- Lot number</li> <li>- Product weight / dimension</li> <li>- Net weight</li> <li>- Production date</li> <li>- Best before date</li> <li>- Storage condition</li> <li>- Health mark</li> <li>- Manner of preparation</li> <li>- Supplier details</li> </ul>
Languages: GB, DK, SE, FI, NL, FR, ES	

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## 6. – ALLERGEN INFORMATION

Item	Contains (YES/NO)
- Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof	YES
- Crustaceans and products thereof	NO
- Eggs and products thereof	NO
- Fish and products thereof	NO
- Peanuts and products thereof	NO
- Soybeans and products thereof	NO
- Milk and products thereof (including lactose)	NO
- Nuts and products thereof	NO
- Celery and products thereof	YES
- Mustard and products thereof	NO
- Sesame seeds and products thereof	NO
- Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre expressed as SO <sub>2</sub> .	NO
- Lupin and products thereof	NO
- Molluscs and products thereof	NO

## 7. – COOKING INSTRUCTION

Defrost product before cooking

Oven	Microwave	Pan	Barbeque	Deep fryer
				
<b>Time</b>				
210°C 12-14 min	-	-	-	3-4 min

## 8. – AUTORIZATION

Authorization	House of Foods	Supplier
Name	FH	
Department	QA	
Date	270624	
<p>"Please sign and return this specification within 10 working days, if we do not receive a signed copy within this period, we will assume the specification is deemed acceptable."</p>		